

# MITSUBISHI

# ENGINE

# 4M4 SERIES

## WORKSHOP MANUAL

### FOREWORD

This Workshop Manual contains procedures for removal, disassembly, inspection, adjustment, reassembly and installation, etc. for service mechanics.

All information, illustrations and product descriptions contained in this manual are current as at the time of publication. We, however, reserve the right to make changes at any time without prior notice or obligation.

### FLING INSTRUCTION

Please keep these manual pages in the binder box. 3H040001.

For these pages according to the signs "Added", "Revised" and "Deleted" in the "List of effective pages" which are interpreted below.

**Added:** For the pages with this sign additionally in your manual.

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Missing sheets will be supplied upon request.

This 4M4 Engine Workshop Manual is issued as a comprehensive manual and correspondence. In these sheets, the former 4M4 Engine Workshop Manual (No. 3H040001) is.

 MITSUBISHI MOTORS CORPORATION

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Pub. No. PWEE9409-E

### INTRODUCTION

### EXPLANATION OF MANUAL CONTENTS

#### Maintenance and Servicing Procedures

- (1) A diagram of the component parts is provided near the front of each section in order to give the reader a better understanding of the related condition of component parts.
- (2) The numbers provided within the diagram indicate the sequence for maintenance and servicing procedures; the number  indicates a maintenance point; the lightning bolt symbol is provided where applicable.

- Removal steps:  
The part designation number corresponds to the number in the illustration to indicate removal steps.
- Assembly steps:  
The part designation number corresponds to the number in the illustration to indicate assembly steps.
- Installation steps:  
Specified in case installation is impossible in reverse order of removal steps. (Critical) If installation is possible in reverse order of removal steps.
- Reassembly steps:  
Specified in case reassembly is impossible in reverse order of disassembly steps. (Critical) If reassembly is possible in reverse order of disassembly steps.

#### Classification of Major Maintenance/Service Points

When there are major points relative to maintenance and servicing procedures (such as essential maintenance and service points, maintenance and service standard, etc.), information regarding the use of special tools, etc.), these are arranged together at major maintenance and service points and explained in detail.

(M) or  indicates that there are essential points for removal or disassembly.

M4 or  indicates that there are essential points for installation or reassembly.

M4/F1  
11A:  M4  
11B:  M4/F1

#### Symbols for Lubrication, Sealants and Adhesives

Information concerning the locations for lubrication and for application of sealants and adhesives is provided by using symbols in the diagram of component parts, or in the page following the component parts page, and explained.

-  Grease  
multipurpose grease (unless there is a brand or type specified)
-  Sealant or adhesive
-  Brake fluid, automatic transmission fluid or air conditioner compressor oil
-  Engine oil or gear oil

# Mitsubishi Fk415 Workshop Manual

**Mitsubishi Shōji Kabushiki Kaisha**

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