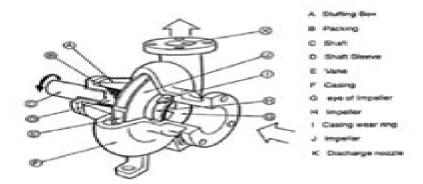
CENTRIFUGAL PUMP

DESIGN CALCULATION



The design pump is single stage centrifugal pump. Impeller is designed on the basis of design flow rate, pump head and pump specific speed.

Specific speed is used to classify impeller on the basic of their performance, and proportions regardless of their actual size or the speed at which they operate.

Specific speed; n_s = 3.65N√Q/H^{3/4}

Where, n = specific speed O = flow rate

N= rotational speed

H = head

Capacity; Q = AV

Where, A = area of pipe

V = volume flow rate

WATER POWER AND SHAFT POWER

 $N = \rho g H Q$

Where, p = density of water

g - gravitational acceleration

Shaft power = waterpower/ η_0

VELOCITY DIAGRAM

The blade velocity at inlet is:

 $U_1 = \pi D_1 N/60$

Where, U₁ = blade velocity N = rotational speed

Pump efficiency is

 $\eta_0 = \eta_m \times \eta_v \times \eta_r$

Where, n = mechanical efficiency

η, =hydraulic efficiency

n, - volumetric efficiency

The inlet area of a impeller is

 $A_1 = \pi/4(D_1^2)$

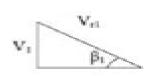
Where, D, = inlet impeller diameter

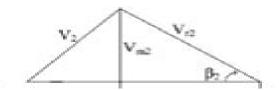
The outlet area of a impeller is

 $A_2 = \pi D_2 b_2$

Where, D₂ = outlet impeller diameter

b,= impeller width at outlet





Pump Design Guide

Nicholas P. Cheremisinoff,Louise Ferrante

Pump Design Guide:

Centrifugal Pumps Val S. Lobanoff, Robert R. Ross, 2013-10-22 Centrifugal Pumps Design and Application Second Edition focuses on the design of chemical pumps composite materials manufacturing techniques employed in nonmetallic pump applications mechanical seals and hydraulic design The publication first offers information on the elements of pump design specific speed and modeling laws and impeller design Discussions focus on shape of head capacity curve pump speed viscosity specific gravity correction for impeller trim model law and design suggestions. The book then takes a look at general pump design volute design and design of multi stage casing The manuscript examines double suction pumps and side suction design net positive suction head and vertical pumps Topics include configurations design features pump vibration effect of viscosity suction piping high speed pumps and side suction and suction nozzle layout The publication also ponders on high speed pumps double case pumps hydraulic power recovery turbines and shaft design and axial thrust The book is a valuable Pump Characteristics and source of data for pump designers students and rotating equipment engineers Applications, Third Edition Michael Volk, 2013-10-21 Providing a wealth of information on pumps and pump systems Pump Characteristics and Applications Third Edition details how pump equipment is selected sized operated maintained and repaired The book identifies the key components of pumps and pump accessories introduces the basics of pump and system hydraulics as well as more advanced hydraulic topics and details various pump types as well as special materials on seals motors variable frequency drives and other pump related subjects It uses example problems throughout the text reinforcing the practical application of the formulae and analytical presentations It also includes new images highlighting the latest generation of pumps and other components explores troubleshooting options and incorporates relevant additions into the existing chapters What's New in This Edition Includes more than 150 full color images which significantly improve the reader s ability to understand pump drawings and curves Introduces a new chapter on pump case studies in a format that provides case study background analysis solutions and lessons learned Presents important new updates and additions to other chapters Includes a ten step procedure for determining total pump head Discusses allowable and preferred operating ranges for centrifugal pumps Provides charts covering maximum and normally attainable pump efficiencies performance corrections for slurry pumps and mechanical seal flush plans Pump Characteristics and Applications Third Edition is appropriate for readers with all levels of technical experience including engineering and pump industry professionals pump operators and maintenance technicians upper level undergraduate and graduate students in mechanical engineering and students in engineering technology programs Pump Characteristics and Applications, Second Edition Michael Volk, 2005-04-07 This hands on reference offers a practical introduction to pumps and provides the tools necessary to select size operate and maintain pumps properly It highlights the interrelatedness of pump engineering from system and piping design to installation and startup This updated second edition expands on many subjects introduced in the first edition and also provides new in

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