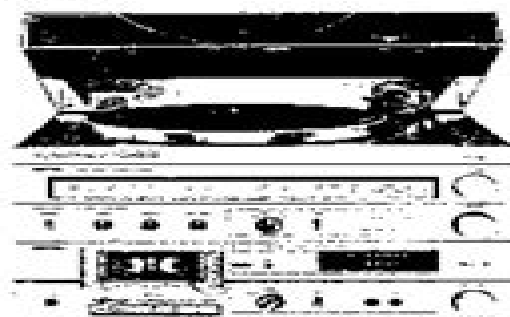


ROTEL



Technical Manual

AM/FM STEREO MUSIC SYSTEM

RM-400

SW/MW/LW/FM STEREO MUSIC SYSTEM

RM-400SL

TABLE OF CONTENTS

Chassis Layout (1/2)	2	LW RF Alignment (SW/MW/LW/FM only)	17
Chassis Layout (2/2)	3	SW RF Alignment (SW/MW/LW/FM only)	17
Block Diagram	4	FM IF and RF Alignment/Signal Indicator Calibration	18
Dial Stringing Diagram	4	FM MPX Alignment	18
Schematic Diagram	5	Power Amplifier Bias Adjustment	18
Wiring Diagram	10	Playback System Adjustments	19
Disassembly Diagram (1/2)	13	Recording System Adjustments	19
Disassembly Diagram (2/2)	14	REC/PS System Adjustments	20
AM IF and RF Alignment/Signal Indicator Calibration	17	PLAYER Disassembly Diagram	29
AM IF Alignment	17	Repair Parts List	31
MW RF Alignment	17		

INHALTSVERZEICHNIS

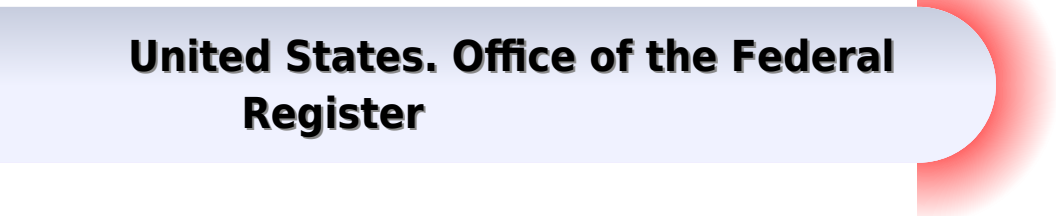
Chassis-Anordnung (1/2)	2	LW-HF-Einstellung (SW/MW/LW/UKW nur)	21
Chassis-Anordnung (2/2)	3	SW-HF-Einstellung (SW/MW/LW/UKW nur)	21
Blockschaltbild	4	UKW-ZF und HF-Einstellung/Signalsrärkeanzeige-Eichung	22
Skalenantriebschema	4	UKW-MPX-Einstellung	22
Schaltungsschema	5	Endverstärker-Vorspannungs-Einstellung	22
Druckleitung Diagramm	10	Wiedergabepegels-Einstellung	23
Illustration des Auseinanderbaus (1/2)	13	Aufnahmesystems-Einstellung	23
Illustration des Auseinanderbaus (2/2)	14	Aufnahmesystems und Wiedergabepegels-Einstellung	24
MW-ZF und HF-Einstellung/Signalsrärkeanzeige	21	Spieler Demontage Schaltschema	29
Eichung MW-ZF-Einstellung	21	Reparaturteilliste	31
MW-HF-Einstellung	21		

TABLE DES MATIERES

Installation du Chassis (1/2)	2	Alignement SW HF (SW/MW/LW/FM)	25
Installation du Chassis (2/2)	3	Alignement FM IF et HF/Indicateur de force du signal	26
Schema synoptique	4	Alignement FM MPX	26
Diagramme des cables d'entraînement	4	Réglage de la polarisation de l'amplificateur de puissance	26
Diagramme de schématique	5	Réglages de système de la reproduction	27
Diagramme de connexion	10	Réglages de système de l'enregistrement	27
Schema de démontage (1/2)	13	Réglages de système de l'enregistrement/ reproduction	28
Schema de démontage (2/2)	14	Joueur Demontage Schéma	29
Alignement AM IF et HF/Indicateur de niveau de signal	25	Liste des pièces de rechange	31
Alignement AM IF	25		
Alignement MW HF	25		
Alignement LW HF (SW/MW/LW/FM)	25		

Rm 400 Service Manual

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Table of Contents Rm 400 Service Manual

1. Understanding the eBook Rm 400 Service Manual
 - The Rise of Digital Reading Rm 400 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Rm 400 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Rm 400 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Rm 400 Service Manual
 - Personalized Recommendations
 - Rm 400 Service Manual User Reviews and Ratings
 - Rm 400 Service Manual and Bestseller Lists
5. Accessing Rm 400 Service Manual Free and Paid eBooks
 - Rm 400 Service Manual Public Domain eBooks
 - Rm 400 Service Manual eBook Subscription Services
 - Rm 400 Service Manual Budget-Friendly Options
6. Navigating Rm 400 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Rm 400 Service Manual Compatibility with Devices
- Rm 400 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Rm 400 Service Manual
 - Highlighting and Note-Taking Rm 400 Service Manual
 - Interactive Elements Rm 400 Service Manual
- 8. Staying Engaged with Rm 400 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Rm 400 Service Manual
- 9. Balancing eBooks and Physical Books Rm 400 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Rm 400 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Rm 400 Service Manual
 - Setting Reading Goals Rm 400 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Rm 400 Service Manual
 - Fact-Checking eBook Content of Rm 400 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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web c the nut may need to be slightly tightened or loosened to meet the required end play d rotated counterclockwise against the retainer nut e use a hammer and staking tool to stake the stake washer to the spindle nut in three positions conventional wheel end systems initial adjusting nut torque a final adjusting nut torque c spindle thread

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web to place the nut on the spindle or tighten or loosen the nut on the spindle while the keeper is installed inside the nut doing so may deform the keeper and allow the nut to unthread during operation spindle thread damage could also occur leaving the axle unusable do not bend or manipulate keyway tang in any way

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web the spindle nut system if the locking device can not be engaged advance the spindle nut until the lock can be engaged double jam nut systems torque the inner spindle nut to 300 ft lbs while rotating the hub advance the inner nut as necessary to engage the locking ring do not back off the spindle nut install the

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web step 1 bearing lubrication lubricate the wheel bearing with clean lubricant of the same type used in the axle sump or hub assembly step 2 initial adjusting nut torque tighten the adjusting nut to torque of 200 ft lbs while rotating the wheel step 3 initial back off back the adjusting nut off one full turn step 4

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