



Removal (Cont'd)

13. Remove cylinder head.

- Loosen in numerical order.
- A warped or cracked cylinder head could result from removing in incorrect order.
- Loosen cylinder head bolts in two or three steps.

Disassembly

1. Remove rocker shaft assembly.
 - a. When loosening bolts, evenly loosen from outside in sequence.
 - b. Bolts should be loosened in two or three steps.
2. Remove camshaft.
 - Before removing camshaft, measure camshaft end play. (Refer to "Inspection".)
3. Remove valve components with Tool.
4. Remove valve oil seals. (Refer to "OIL SEAL REPLACEMENT", EM-22.)

Inspection

CYLINDER HEAD DISTORTION

- Clean surface of cylinder head.
- Use a reliable straightedge and feeler gauge to check the flatness of cylinder head surface.
- Check along six positions shown in figure.

Head surface flatness: mm (in)

Standard

Less than 0.03 (0.0012)

Limit

0.1 (0.004)

If beyond the specified limit, replace or resurface.

Resurfacing limit:

The limit for cylinder head resurfacing is determined by the cylinder block resurfacing.

Amount of cylinder head resurfacing is "A"

Amount of cylinder block resurfacing is "B"

The maximum limit is as follows:

$A + B = 0.2 \text{ mm (0.008 in)}$

After resurfacing cylinder head, check that camshaft rotates freely by hand. If resistance is felt, cylinder head must be replaced.

Qd32 Manual

Norman Lavin



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