

Mill Maintenance Schedule

Frequency	Completed	Item
Daily		Check oiler level and top off as needed (0.25 quart capacity)
		Retract and release manual oiler plunger each time mill is powered on and after every four hours of operation
		Clean chips from ways, carriage, and bellows' covers
		Spray exposed, non-painted metal surfaces with WD-40® or similar to prevent rust
Weekly		Check drawbar for wear; grease and adjust if needed
		Check air gauge/regulator for proper PSI (90 PSI minimum)
		Use mild cleaner to clean all exterior surfaces (no solvents)
Monthly		Inspect electrical cabinet vent and fan filter for dust build-up and wipe with a clean cloth if necessary; if dust accumulation is excessive, remove with compressed air
		Pull back way covers and inspect ways and ball screw for proper lubrication (on all axes)
Every Six Months		Inspect spindle belt for nicks, fraying, or other noticeable signs of wear
		Inspect way covers as needed to ensure proper operation; replace as needed
		Inspect oil system for blockages; clean/replace as needed
		Check lubrication hoses for signs of wear or cracking; replace as needed
		Check X-axis flex conduit for signs of wear or cracking; replace as needed
Every 12 Months		Check door switch for proper function; replace as needed

Preventive Maintenance Checklist Manual Milling Machine

Edmund C. Feldy



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