

## TOOL PROBING OPTION (PRELIMINARY)

Tool Probing measures **Tool Cal Length** (in Absolute Tool Length mode) or **Zero Calibration** (in Zero Calibration Mode) and **Diameter Wear** using either a touch probe or a laser probe.



If the probe is newly installed or has been relocated, it must be calibrated and the parameters set before probing. See *Appendix A: Tool Probe Setup*, on page 8 - 20 and *Appendix B: Tool Probe Calibration*, on page 8 - 30. These need to be done only when the probe is installed, replaced, or relocated, NOT each time it is used.

To get started, select the calibration mode you use:

*Tool Probing in Absolute Tool Length Mode*, on page 8 - 3

*Tool Probing in Zero Calibration Mode*, on page 8 - 9



Calibration mode is set in Utilities/User Preferences/Tool Utilities and Settings. For more information, see *Tool Calibration Modes*, on page 4 - 16 in *Getting Started with WinMax Mill*.

Included in this chapter:

*Tool Probing in Absolute Tool Length Mode*, on page 8 - 3

*Tool Probing in Zero Calibration Mode*, on page 8 - 9

*Tool Quality Monitoring*, on page 8 - 15

*Appendix A: Tool Probe Setup*, on page 8 - 20

*Appendix B: Tool Probe Calibration*, on page 8 - 30

*Appendix C: Probing Parameter Definitions*, on page 8 - 34

# Probing Programming Manual

**Thomas Griffiths**



## Probing Programming Manual:

*Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes* Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level

**A Manual for the Primate Serial Probe Recognition (SPR) Task**, 2001 The Serial Probe Recognition SPR task utilizes a set of six images shown at a set interval followed by a probe and a white block If the probe item was contained in the list the probe is pressed If the probe item was not in the previously viewed list the white block is pressed Before using the SPR task for screening potential pretreatment and therapy compounds against chemical warfare agents improvements to the current SPR programming were necessary Working with the DAKKRO Corp Aberdeen Proving Ground MD an SPR program was written that allowed greater control over all parameters of the program Working with Rhesus macaques *Macaca mulatta* the program was tested and corrected as needed Animals were able to adjust to the new program quickly and required very little new training The program proved to be user friendly and allowed investigators to adjust the program configuration easily The analysis program reduces analysis time from 40 minutes per animal per day to less than one minute per animal per day Program use is outlined and a short tour of the program is provided showing how to create an animal file set up an animal information file perform an experimental run analyze data and delete animal files

Guide to Process Based Modeling of Lakes and Coastal Seas Anders Omstedt, 2011-05-18 Mounting concern about the influence of humans on climate and environmental conditions has increased the need for multi disciplinary modeling efforts including systems such as oceans costal seas lakes land surfaces ice rivers and atmosphere This unique book will stimulate students and researchers to develop their modeling skills and make model codes and data transparent to other research groups The book uses the general equation solver PROBE to introduce process oriented numerical modeling and to build understanding of the subject step by step PROBE is a general equation solver for one dimensional transient or two dimensional steady boundary layers By the construction of nets of sub basins the book illustrates how the process based modeling can be extended complementing three dimensional modeling The equation solver has been used in many applications particularly in Sweden and Finland with their numerous lakes archipelago seas fjords and coastal zones It has also been used for process studies in the Arctic and in the Mediterranean Sea and the approach is general for applications in many other environmental applications more on <http://springer.com> 978 3 642

17727 9      *Rational Application Developer V7.5 Programming Guide* Ueli Wahli, Miguel Vieira Ferreira Lopes Gomes, Brian Hainey, Ahmed Moharram, Juan Pablo Napoli, Marco Rohr, Henry Cui, Patrick Gan, Celso Gonzalez, Pinar Ugurlu, Lara Ziosi, IBM Redbooks, 2009-06-29 IBM Rational Application Developer for WebSphere Software v7 5 Application Developer for short is the full function Eclipse 3 4 based development platform for developing Java™ Standard Edition Version 6 Java SE 6 and Java Enterprise Edition Version 5 Java EE 5 applications with a focus on applications to be deployed to IBM WebSphere Application Server and IBM WebSphere Portal Rational Application Developer provides integrated development tools for all development roles including Web developers Java developers business analysts architects and enterprise programmers Rational Application Developer is part of the IBM Rational Software Delivery Platform SDP which contains products in four life cycle categories Architecture management which includes integrated development environments Change and release management Process and portfolio management Quality management This IBM Redbooks™ publication is a programming guide that highlights the features and tooling included with Rational Application Developer v7 5 Many of the chapters provide working examples that demonstrate how to use the tooling to develop applications as well as achieve the benefits of visual and rapid application development This publication is an update of Rational Application Developer V7 Programming Guide SG24 7501      **Rational Application Developer V7 Programming Guide** Ueli Wahli, Henry Cui, Craig Fleming, Maan Mehta, Marco Rohr, Pinar Ugurlu, Patrick Gan, Celso Gonzalez, Daniel M. Farrell, Andreas Heerdegen, IBM Redbooks, 2008-03-27 IBM Rational Application Developer for WebSphere Software V7 0 for short Rational Application Developer is the full function Eclipse 3 2 based development platform for developing Java™ 2 Platform Standard Edition J2SETM and Java 2 Platform Enterprise Edition J2EETM applications with a focus on applications to be deployed to IBM WebSphere Application Server and IBM WebSphere Portal Rational Application Developer provides integrated development tools for all development roles including Web developers Java developers business analysts architects and enterprise programmers Rational Application Developer is part of the IBM Rational Software Delivery Platform SDP which contains products in four life cycle categories Architecture management which includes integrated development environments Application Developer is here Change and release management Process and portfolio management Quality management This IBM Redbooks publication is a programming guide that highlights the features and tooling included with Rational Application Developer V7 0 Many of the chapters provide working examples that demonstrate how to use the tooling to develop applications as well as achieve the benefits of visual and rapid application development This publication is an update of Rational Application Developer V6 Programming Guide SG24 6449 This book consists of six parts Introduction to Rational Application Developer Develop applications Test and debug applications Deploy and profile applications Team development Appendixes      *Probe* ,1995      *Code of Federal Regulations* ,2000      *The Code of Federal Regulations of the United States of America* ,1999 The Code of Federal Regulations is the codification of the general and permanent rules published in the

Federal Register by the executive departments and agencies of the Federal Government      **Code of Federal Regulations,**  
**Title 40, Protection of Environment, Pt. 60, Appendices, Revised as of July 1, 2009** ,2009-10-27      Code of Federal  
Regulations, Title 40, Protection of Environment, Pt. 60, (Appendices), Revised As of July 1 2012 ,2012-10-03 The Code of  
Federal Regulations is a codification of the general and permanent rules published in the Federal Register by the Executive  
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