

CONCRETE

1.1 INTRODUCTION

Concrete is a composite man-made material, is the most widely used as a building material in the construction industry. It consists of a rationally chosen mixture of binding material such as lime or cement, well graded fine and coarse aggregates, water and admixtures (to produce concrete with special properties). Freshly mixed concrete is known as wet or green concrete whereas after setting and hardening it is known as set or hardened concrete.

Most of the ancient structures and historical buildings had been constructed with lime concrete. With the advent of cement, the use of lime concrete has been confined to making bases for concrete foundation and roof terracing. The major factors responsible for wide usage of cement-concrete are mould-ability, early hardening, high early compressive strength, development of desired properties with admixtures to be used in adverse situations, suitability for gunning, pump-ability and durability. Most of the chapter is devoted to cement concrete because of its versatility.

1.2 CLASSIFICATION

- Based on cementing material: Concretes are classified as lime concrete, gypsum concrete and cement concrete.
- Based on perspective specifications: The cement concrete is specified by proportions of different ingredients, e.g., 1:2:4 concrete, Class C 15, C20, ... etc. These proportions are known as nominal mix.
- Based on performance oriented specifications: When the concrete properties such as strength, water-cement ratio, compaction factor, slump, etc. are specified, the concrete may be classified as designed-mix concrete. For a design mix concrete the mix is designed to produce the grade of concrete having the required workability and a characteristic strength not less than the appropriate values.
- Based on Grade of Cement concrete: Depending upon the strength (N/mm^2) of concrete cubes (150 mm side) at 28 days.
- Base on Bulk Density: On the basis of density, concrete is classified as super heavy (over 2500 kg/m^3), dense (1800-2500 kg/m^3), light weight (500-1800 kg/m^3) and extra light weight concrete (below 500 kg/m^3).
- Based on place of casting: When concrete is made and placed in position at the site it is known as in-situ concrete and when used as a material for making prefabricated units in a factory is known as precast concrete.

1.3 PRODUCTION

A good quality concrete is essentially a homogeneous mixture of cement, coarse and fine aggregates and water which consolidates into a hard mass due to chemical action between the cement and water. Each of the four constituents has a specific function. The coarser aggregates act as a filler. The fine aggregate fills up the voids between the paste and the coarse aggregate. The cement in conjunction with water acts as a binder. The mobility of the mixture is aided by the cement paste, fines and nowadays, increasingly by the use of admixtures.

Most of the properties of the hardened concrete depend on the care exercised at every stage of the manufacture of concrete. A rational proportioning of the ingredients of concrete is the essence of the mix design. However, it may not guarantee of having achieved the objective of the quality of the quality of

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The Vocational-technical Library Collection Bruce Reinhart, 1970 *Sprayed Concrete Lined Tunnels* Alun Thomas, 2008-10-08 Practising engineers on site in the design office or in client organizations will find this book an excellent introduction to the design and construction of sprayed concrete lined SCL tunnels The complex behaviour of the early age behaviour of the sprayed concrete requires careful management This book covers all aspects of SCL tunnelling from the constituents of sprayed concrete to detailed design and management during construction Although there is a close interdependence between all the facets of sprayed concrete few engineers have the right breadth of experience and expertise and this urgently needs to be transferred to the wider engineering community Disseminating essential information for tunnelling engineers *Sprayed Concrete Lined Tunnels* is key reading for all involved in or studying the process **U.S. Naval Construction Battalions, Administration Manual, 1944 , Design and Construction of Urban Stormwater Management Systems** American Society of Civil Engineers, 1993-01-01 Prepared by the Task Committee of the Urban Water Resources Research Council of ASCE Copublished by ASCE and the Water Environment Federation *Design and Construction of Urban Stormwater Management Systems* presents a comprehensive examination of the issues involved in engineering urban stormwater systems This Manual which updates relevant portions of *Design and Construction of Sanitary and Storm Sewers* MOP 37 reflects the many changes taking place in the field such as the use of microcomputers and the need to control the quality of runoff as well as the quantity Chapters are prepared by authors with experience and expertise in the particular subject area The Manual aids the practicing engineer by presenting a brief summary of currently accepted procedures relating to the following areas financial services regulations surveys and investigations design concepts and master planning hydrology and water quality storm drainage hydraulics and computer modeling **Reference Catalogue**

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