

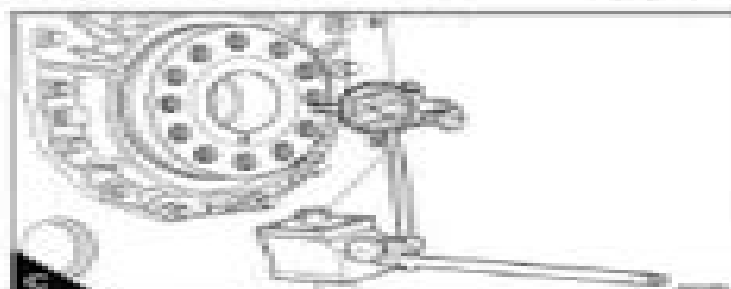
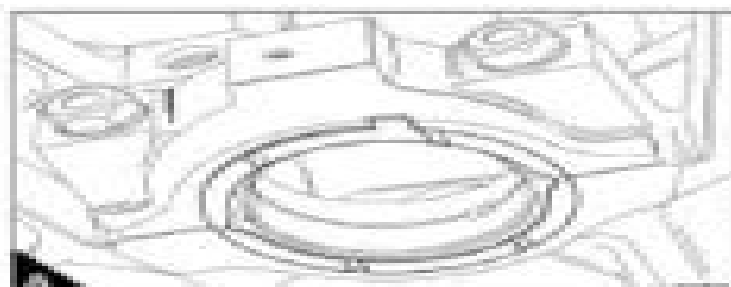
**Thrust washers****To check crankshaft end-float****Operation 5-8**

The axial movement of the crankshaft is controlled by thrust washers fitted both sides of the centre main bearing (A).

The end-float can be checked with a feeler gauge between a thrust washer and the crankshaft (B), or with a dial test indicator on one end of the crankshaft to check the movement (C).

If the end-float is more than the tolerance, refer to the Data and dimension for "Crankshaft thrust washers" on page 23 then thrust washers which are 0.216 mm (0.0075 in) oversize can be fitted.

The oversize thrust washers can be fitted to one or to both sides of the main bearing. They are fitted instead of the standard size washer to reduce the end-float to the factory tolerances.



# Perkins D4203 Manual

**Yi-Tong Ma**



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