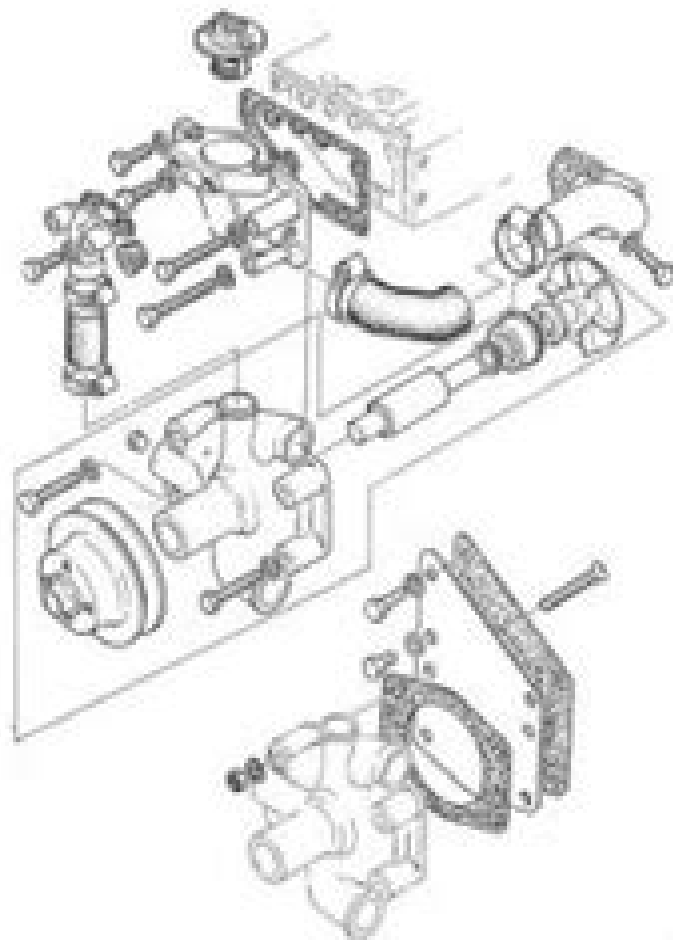


SECTION N Cooling System



COOLING SYSTEM - NLE



Fig. 501

Cooling system

The engine is supplied with coolant from a centrifugal type water pump installed at the front of the cooling water circuit. The drive is by belt from the front of the crankshaft.

The pump drive belt must be maintained as the bearings are sealed with special sealing grease at the factory.

To check and adjust fan belt tension

1. Remove the belt if it is worn or damaged.
2. With thumb pressure of approximately 10 kgf (22 lbf), press the fan belt down at the centre of the longest free length of the belt and check the belt movement (see Fig. 501). The belt movement must be 10 mm (3/8 in). Where necessary, adjust the tension as given below.
3. Loosen the alternator or dynamo bolts and adjustment link adjustment.
4. Change the alternator or dynamo position to give the correct tension and tighten the alternator or dynamo bolts and adjustment link adjustment.
5. Check the belt tension again to ensure that it is still correct.

Note: If a new belt is fitted the belt tension must be checked again after the first 25/50 hours of operation.

To drain cooling system

1. Ensure that the machine is on level ground.
2. Remove the radiator filler cap.
3. Remove the drain plug from the side of the radiator block to drain the engine. Ensure that the drain hole does not have any restriction.
4. Open the cap or remove the drain plug at the bottom of the radiator to drain the radiator. If a tap or plug is not fitted to the radiator, attach hose to bottom radiator hose.
5. Where necessary, flush the system with clean water.
6. Fit the drain plugs and radiator cap. Where necessary, clean the radiator top or connect the radiator hose.

To remove water pump

1. Drain the cooling system.
2. Remove fan belt and fan.
3. Disconnect water pump inlet and outlet hose connections.
4. Disconnect fan gear connection from crankshaft housing.
5. Remove the three alternator which fan belt holder is driving cap and screw and the two alternator which fan belt holder pump is used and remove pump complete with bracket (see Fig. 501).
6. Remove the fan nut and screw and remove water pump from fanplate.



Fig. 502

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