

operator moves the part to the buffing area, completes the buffing operation and then is freed.

---

### Process Table

|      | Location | Operation (min)                                                                |
|------|----------|--------------------------------------------------------------------------------|
| Assy | Weld     | USE Operator FOR 4 min<br>GET Operator<br>USE Tester FOR U(2,.5)<br>WAIT 4 min |
| Assy | Buffer   | WAIT T(7,10,11)<br>FREE Operator                                               |

### Routing Table

| Blk | Output | Destination | Rule    | Move Logic   |
|-----|--------|-------------|---------|--------------|
| 1   | Assy   | Buffer      | FIRST 1 | MOVE FOR 1.5 |
| 1   | Assy   | Checker     | FIRST 1 | MOVE FOR 5   |

### See Also

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**Dietmar P.F. Möller**



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