

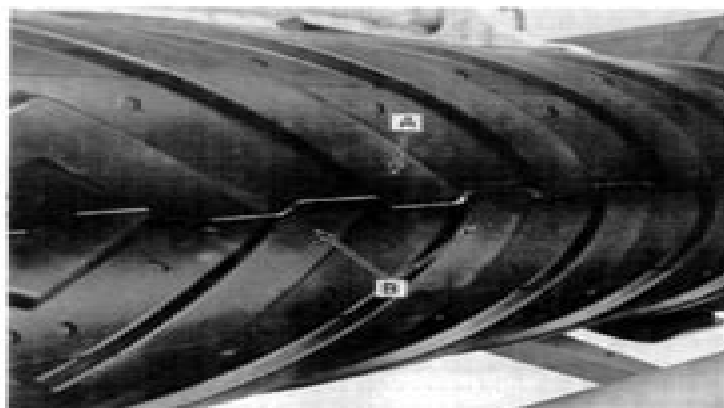


FIGURE 31

ASSEMBLY

When installing rolls, be sure the rolls are timed correctly and matched properly. Figure 31 shows the position of the lugs when looking at the rear of the machine. The roll lugs must spiral the material toward the center of the unit. If the roll bearings are removed or replaced, pack the bearing shrouds with a bearing sealer-grease.

The upper and lower rolls are interchangeable by turning them end-for-end.

1. Install the top roll first. Lubricate the roll arm brackets with general purpose grease at the pivot area. Install the roll arm brackets and retaining rings. Install the right and left plate weld assembly and the roll pressure linkage. Install the roll pressure linkage retainer rings.
2. Tighten all hardware securely. Center the lower roll, A, Figure 31, in the header weld assembly and install the bearing locking collars. Tighten collars in the direction of rotation.
3. Center the upper roll, B, Figure 31, in the lower roll, A, with equal distance between the lugs and grooves of the opposite roll. Install bearing locking collars and tighten in direction of rotation.
4. Align the roll drive sprockets within $1/16"$ (1.5 mm) with the driver sprockets. Secure gib keys with Loctite®.
5. Before installing roll drive chains, pry the rolls apart and install spacers or blocks at C, Figure 29, on both ends. Spin each roll by hand and determine if the roll has a high spot or run-out. Set the high spot of one roll opposite the low spot of the other roll. Then allow the rolls to come together.
6. Install the roll drive chains. Tighten upper chain so total deflection is $3/16"$ (4.7 mm) at center of span. Tighten lower chain so total deflection is $1/2"$ (12.7 mm) at center of span.
7. Rolls must be properly timed as shown in Figure 31. To time the rolls, loosen the lower roll sprocket bolts, C, Figure 28. Rotate the lower roll until the roll lugs, A and B, Figure 31, are centered within each other the whole way a cross the rolls.
8. Install all the remaining parts on both sides of the machine.

New Holland 495 Haybine Manual

AW Rasmussen



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