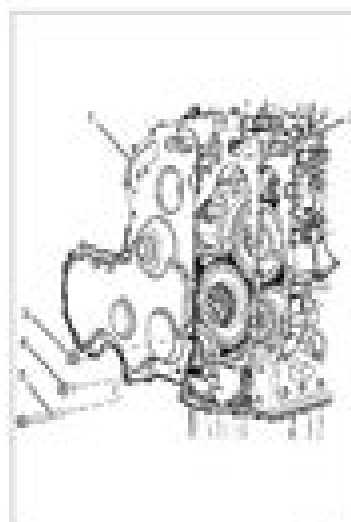




NOTICE

Lubricants and fuels end up in the environment.
Environmental pollution

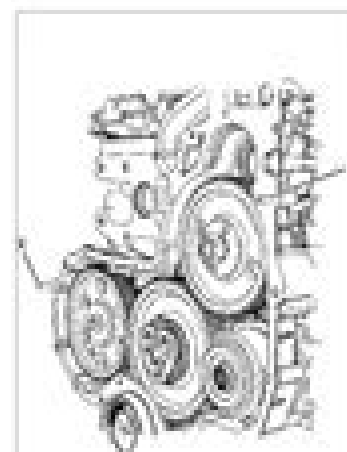
- Collect and store lubricants and fuels in suitable containers and dispose of them properly.

NOTICE

Scaling and foreign objects on the engine.
Engine damage.

- Keep all parts clean from contaminants.

- Remove bolt (3), (4) and (5).
Identify the positions of bolts of different length and different size bolts.
- Remove front cover (7) from the front housing.
- Remove gasket (2) from front cover (7).



Installing

NOTICE

Lubricants and fuels end up in the environment.
Environmental pollution

- Collect and store lubricants and fuels in suitable containers and dispose of them properly.

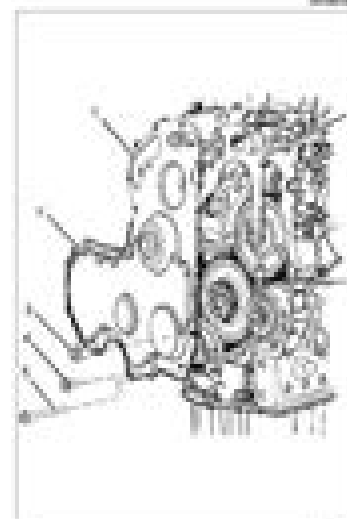
NOTICE

Scaling and foreign objects on the engine.
Engine damage.

- Keep all parts clean from contaminants.

Use auxiliary tool (3) - Page 60

- Thoroughly clean the gasket surface of the front housing.
- Thoroughly clean front cover (7).
- Position a new gasket (2) to front cover (7).
- Engage locators (7) into the holes in the front cover.
- Install auxiliary tool (3) into holes (3) in the front housing.
- Use auxiliary tool (3) in order to position the assembly front cover onto the front housing.
- Install bolts (2), (4) and (5) finger tight.
Ensure that the bolts of different length and different size are installed in the correct positions.
- Remove auxiliary tool (3) and install remaining bolts (3) and (4).
- Tighten bolts (2), (4) and (5).
Tightening torque - Page 60.



- Install the water pump - Page 117
- Install the crankshaft pulley - Page 134

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AC Maintenance & Repair Manual for Diesel Engines Jean Luc Pallas, 2013-08-22 The aim of this book with its detailed step by step colour photographs and diagrams is to enable every owner to fix their diesel engine with ease Troubleshooting tables help diagnose potential problems and there is advice on regular maintenance and winterising and repair Jean Luc Pallas s enthusiasm for passing on his knowledge as well as his clear explanations precise advice and step by step instructions make this a unique book **Chilton's Truck and Van Repair Manual** ,1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans **Maintenance Manual for Roads, Bridges and Equipments** ,1964 **The Lilibet Logs** Jack Becker, 2006 Format 5 3 8 x 8 1 2 Illus 12 b w photos The story of an ocean yacht that was too deep for the land of 10 000 lakes Fans of Garrison Keillor will recognize the Minnesota sense of humor Great reading for all WoodenBoat fans *101 Projects for Your 1964 1/2-1973 Mustang* Earl Davis Diane Perkins-Davis, Nearly forty years have passed and almost 3 million owners and enthusiasts still worship the classic beauty of the Ford Mustang 101 Projects for the earlier models developed between 1964 and 1973 are the focus of this book The book is broken out into projects that concentrate on specific aspects of the car including engine drivetrain chassis suspension and steering brakes wheels and tires body and interior Features High performance modification procedures Restoration and maintenance tips Details realistic and reliable shortcuts Identifies the best and most current products on the market or a particular job **Air Weather Service Manual** ,1969 *Poor's Manual of Railroads* ,1883 *Motorboating - ND* ,1983-01

Opposed Piston Engines Jean-Pierre Pirault, Martin LS Flint, 2009-10-08 This book explores the opposed piston OP engine a model of power and simplicity and provides the first comprehensive description of most opposed piston OP engines from 1887 to 2006 Design and performance details of the major types of OP engines in stationary ground marine and aviation applications are explored and their evolution traced The OP engine has set enviable and leading edge standards for power weight refinement fuel tolerance fuel efficiency package space and manufacturing simplicity For these reasons the OP concept still remains of interest for outstanding power and package density simplicity and reliability e g aviation and certain military transport requirements Using material from historic and unpublished internal research reports the authors present the rationale for OP engines their diverse architecture detailed design aspects performance data manufacturing details and leading engineers and applications Comparisons to four stroke and competitor engines are made supporting the case for reconsidering OP engines for certain applications Topics include The history of OP engines Aeronautical Automotive Military Marine Unusual OP engines Comparison between 2 and 4 stroke engines The future of OP engines and more Delene Kvasnicka,

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