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Principles Of Process Planning A Logical Approach

G. Halevi, R. Weill



Principles Of Process Planning A Logical Approach:

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Halevi, 2003-11-30 Process planning determines how a product is to be manufactured and is therefore a key element in the manufacturing process. It plays a major part in determining the cost of components and affects all factory activities: company competitiveness, production planning, production efficiency, and product quality. It is a crucial link between design and manufacturing. In spite of the importance of process planning in the manufacturing cycle, there is no formal methodology which can be used or can help to train personnel for this job. Process planning activities are predominantly labor intensive, depending on the experience and the skill and intuition of the planner, and therefore often precludes a thorough analysis and optimization of the process plan, which nearly always results in higher than necessary production costs, delays, errors, and non-standardization of processes. Process planning is regarded as an art and not a science. Research in the field of process planning has indicated that all experts have their own expertise and one expert's experience might be different from that of another. It is rare, therefore, for two planners to produce the same process. Each process will produce the part as specified, although different processes will result in different processing times and costs. The question is: who is an expert? By definition, an expert is one having or manifesting the knowledge, skill, and experience needed for success in a particular field or endeavor, or one who has acquired special skill in or knowledge and mastery of something. *Principles of Process Planning*

G. Halevi, R. Weill, 2012-09-24 Process planning determines how a product is to be manufactured and is therefore a key element in the manufacturing process. It plays a major part in determining the cost of components and affects all factory activities: company competitiveness, production planning, production efficiency, and product quality. It is a crucial link between design and manufacturing. There are several levels of process planning activities. Early in product engineering and development, process planning is responsible for determining the general method of production. The selected general method

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and how to adapt to irregular shop floor disturbances It also explains how other elements such as tardiness and earliness are penalized and how prioritizing helps improve weight performance function This book will draw the interest of professionals students and academicians in process planning scheduling and due date assignment It could also be supplemental material for manufacturing courses in industrial engineering and manufacturing engineering departments

Embracing the Tune of Appearance: An Emotional Symphony within **Principles Of Process Planning A Logical Approach**

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