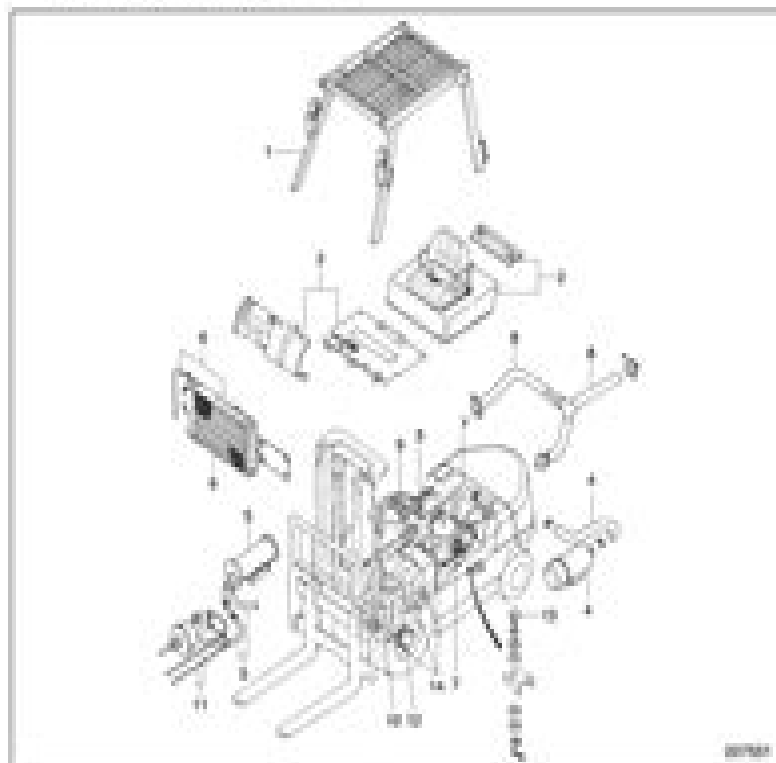


Removal and Installation

Removal of Engine and Power Train as an Assembled Unit (GP40, GPL40, GP45, GP50)

NOTE: The powershift transmission can be removed only together with the engine, although the engine can be removed independently of the transmission.

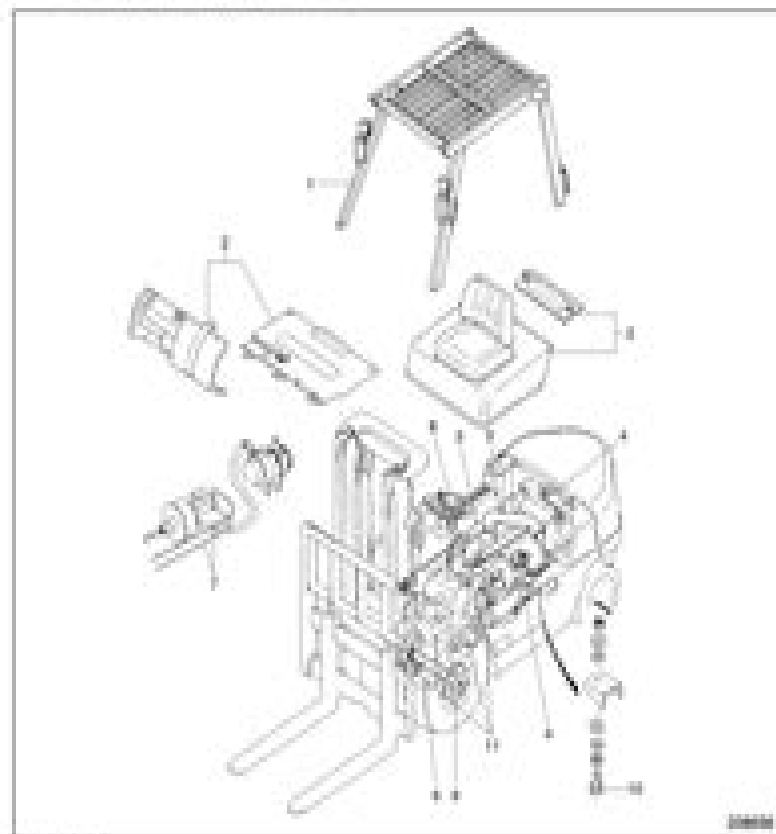


Sequence

- | | |
|---|--|
| 1 Lany harnesses, Overhead guard | 8 Exhaust pipe |
| 2 Radiator cover, Seat, Engine cover, Floor plate, Gas springs | 9 Steering wheel |
| 3 Battery, Harnesses connected between engine and transmission | 10 Fuel hoses, Accelerator pedal linkage, Torque converter linkage |
| 4 Air cleaner, Air hose | 11 Brake pipes |
| 5 Vacuum hoses, Vacuum lock | 12 Front axle shaft |
| 6 Torque converter oil hoses, Oil cooler | 13 Engine mounting bolts |
| 7 Radiator hoses, Reserve tank, Oil cooler hoses, Radiator, Universal joint | 14 Engine, Transmission, Differential assembly |

Removal of Engine and Power Train as an Assembled Unit (GP40, GPL40, GP45, GP50)

NOTE: The powershift transmission can be removed only together with the engine, although the engine can be removed independently of the transmission.



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Ying Liu



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