

Paragraph 5

- | | |
|--------------------------|------------------------|
| 1. "V" ring | 36. Bushing |
| 2. Hub | 37. Carrier bracket |
| 3. Drive shaft housing | 38. Pin |
| 4. Snap ring | 39. Pin |
| 5. Thrust washer | 40. Seal |
| 6. Thrust washer | 41. Bush |
| 7. Drive shaft | 42. Housing |
| 8. "V" ring | 43. Thrust bearing |
| 9. Coupling | 44. Thrust bearing |
| 10. Pin (24 x 32 mm) | 45. Snap ring |
| 11. Seal | 46. Bushing |
| 12. Rear carrier bracket | 47. Pin |
| 13. Bushing | 48. Thrust washer |
| 14. "V" ring | 49. Snap ring |
| 15. Seal | 50. Thrust washer |
| 16. Washer | 51. Pin & steering arm |
| 17. Pinion bearing | 52. Seal |
| 18. Snap ring | 53. Bearing |
| 19. Shim | 54. Outer pinion |
| 20. Snap ring | 55. Bearing |
| 21. Pinion gear | 56. Snap ring |
| 22. Ring gear | 57. Pin |
| 23. Differential carrier | 58. Thrust washer |
| 24. Thrust washer | 59. Gear |
| 25. Spider gear | 60. Snap ring |
| 26. Spider shaft | 61. Bearing |
| 27. Pin (25 x 40 mm) | 62. Seal |
| 28. Side gear | 63. Outer cover |
| 29. Thrust washer | 64. Waved scale |
| 30. Carrier cover | 65. Pinion |
| 31. Carrier bearings | 66. Seal |
| 32. Shim | 67. Pin |
| 33. Shim | 68. Pin |
| 34. Carrier housing | 69. Support amp. |
| 35. "V" ring | |

5. BEVEL DRIVE GEARS AND DIFFERENTIAL. To disassemble front axle center section, first remove both outer drive assemblies as outlined in paragraph 4. Remove front axle assembly as outlined in paragraph 3. Drain oil from axle center housing.

The differential and ring gear C22 through 30—Figs. 7, 8 and 9) can be removed after unbolting and separating axle shaft housings from center housing (34). Bevel pinion (21) can be removed after removing nuts (15) from shaft.

Retain all shims for use in reassembly. Shims (19) are used to adjust mesh of bevel pinion and ring gear. Shims (32 and 33) are used to adjust differential carrier bearing preload and bevel gear backlash.

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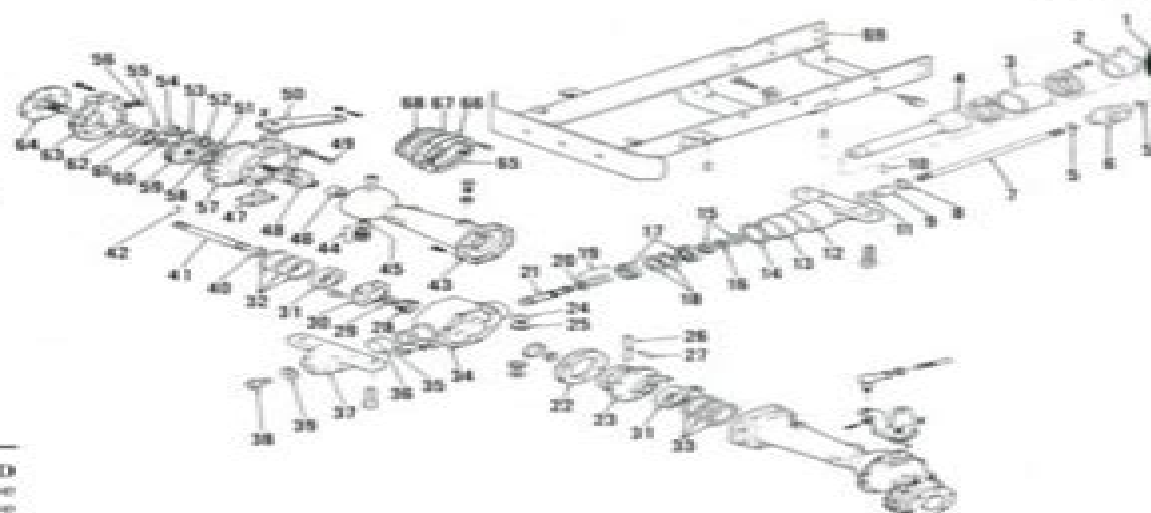


Fig. 7—Exploded view of front wheel drive axle used on 1100 and 1200 models.

To disassemble differential unit, unbolt and remove cover (30) from carrier (23). Remove retaining pin (27), then side pinion shaft (26) out of carrier. Remove pinion gears (25), side gears (28) and thrust washers (24 and 29).

Backlash between differential pinion gears (25) and side gears (28) should be 0.10-0.15 mm (0.004-0.006 inch) with a wear limit of 0.50 mm (0.020 inch) for 1100, 1200, 1300 and 1500 models. Backlash between pinion gears and side

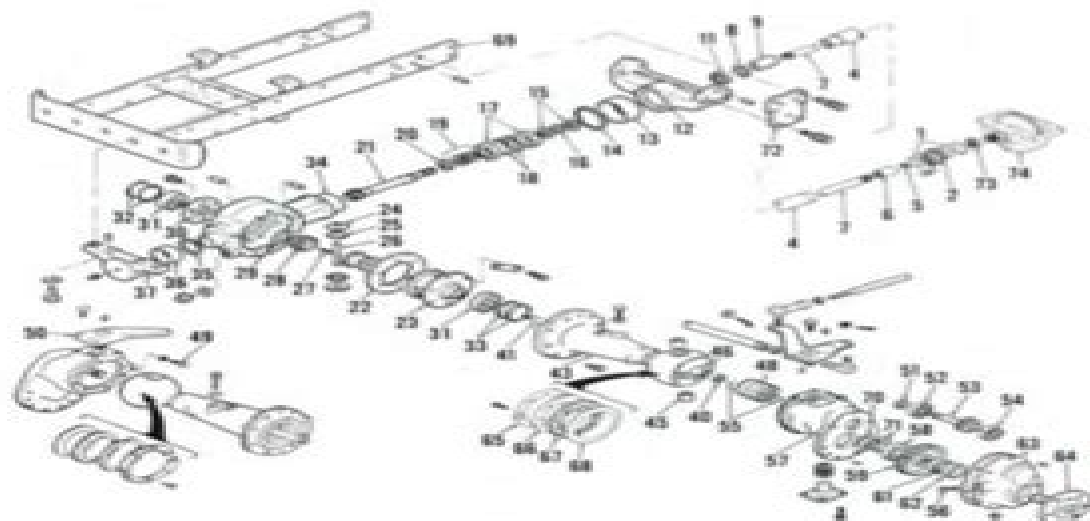


Fig. 8—Exploded view of front wheel drive axle assembly used on 1300 models.

Old Ford Tractor User Manual

Robert N. Pripps



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Vintage Ford Tractors Robert N. Pripps, How to Restore Ford Tractors Tharran E Gaines, 2008-12-24 Vejledning i reparation og restaurering af ldre traktorer fra Ford **How to Restore Your Farm Tractor** Robert N. Pripps, 1992 Farmall Ford John Deere International Case Allis Chalmers Minneapolis Moline Oliver Orphan Makes and more Techniques for authentic show and work tractor restoration *The Complete Book of Classic Ford Tractors* Robert N. Pripps, 2021-11-02 The Complete Book of Classic Ford Tractors presents the evolution of the popular machines from 1917 to 1996 Model histories are accompanied by detailed specification charts and of course gorgeous photography of restored models How to Keep Your Classic Tractor Alive Spencer Yost, 2009 **How to Restore Your Farm Tractor** Tharran E. Gaines, 2020 How to Restore Your Farm Tractor includes all the details readers need to do a first class job hundreds of full colour photos expert tips and techniques and money saving advice from restorers who know what works and what doesn't **Manual** United States. Civil Air Patrol, 1949 *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office, 1959 Includes Part 1 Number 2 Books and Pamphlets Including Serials and Contributions to Periodicals July December *How To Keep Your Tractor Running* Rick Kubik, 2005 **100 Years of Vintage Farm Tractors** Michael Dregni, This tribute to 100 years of vintage farm tractors is for all those who get it those who appreciate the lines of a recently restored tractor glistening in the sun those who get goosebumps at the distinctive sounds of the famous Poppin Johnnies those who plan their budgets and days around the careful restoration of that Minne Mo or Farmall

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