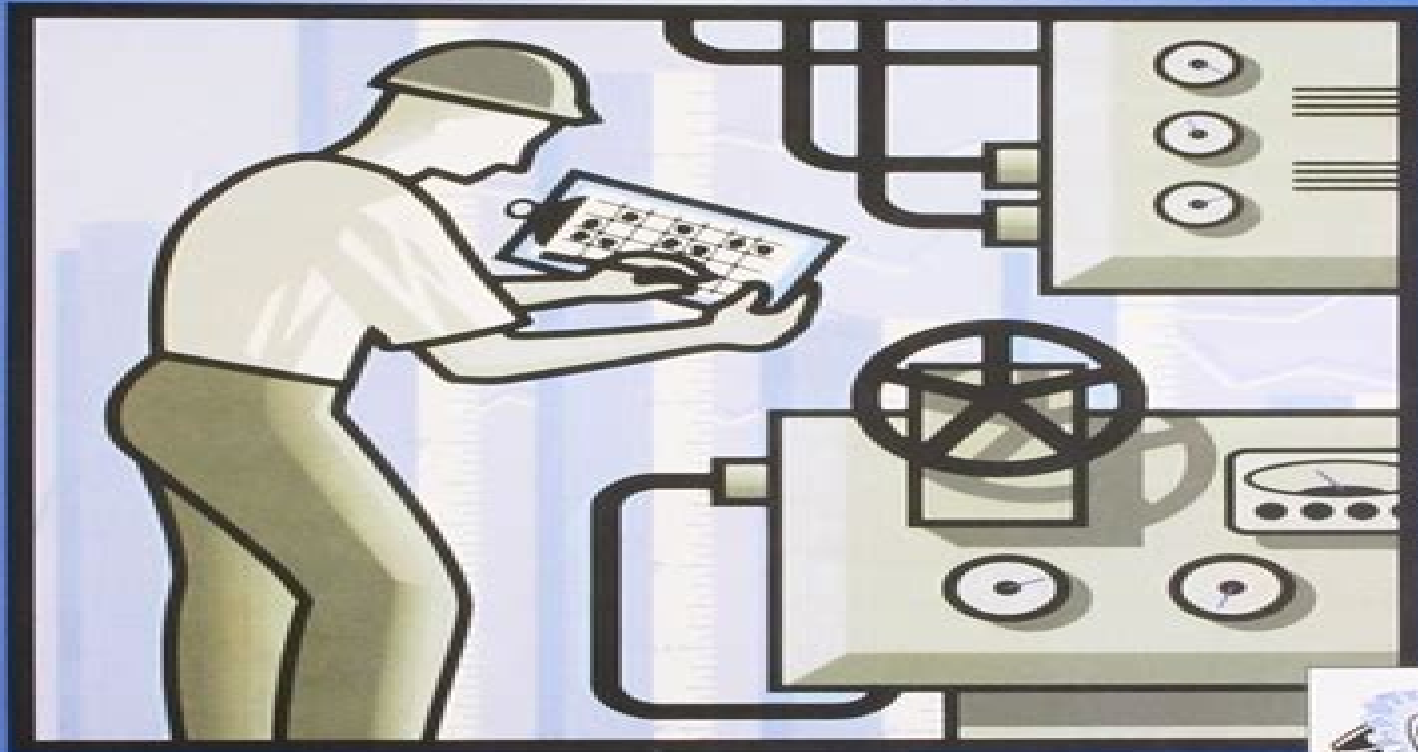


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Oee For Operators Overall Equipment Effectiveness The Shopfloor Series

Shigeo Shingo, Andrew P. Dillon



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OEE for Operators Productivity Press Development Team, 1999-08-27 Overall Equipment Effectiveness OEE is a crucial measure in TPM that reports on how well equipment is running It factors three elements the time the machine is actually running the quantity of products the machine is turning out and the quantity of good output into a single combined score Directly addressing those who are best positioned to track and improve the effectiveness of equipment OEE for Operators defines basic concepts and then provides a systematic explanation of how OEE should be applied to maximize a piece of equipment's productivity and recognize when its efficiency is being compromised Features **A Study of the Toyota Production System** Shigeo Shingo, Andrew P. Dillon, 1989-10-01 This is the green book that started it all the first book in English on JIT written from the engineer's viewpoint When Omark Industries bought 500 copies and studied it companywide Omark became the American pioneer in JIT Here is Dr Shingo's classic industrial engineering rationale for the priority of process based over operational improvements in manufacturing He explains the basic mechanisms of the Toyota production system examines production as a functional network of processes and operations and then discusses the mechanism necessary to make JIT possible in any manufacturing plant Provides original source material on Just In Time Demonstrates new ways to think about profit inventory waste and productivity Explains the principles of leveling standard work procedures multi machine handling supplier relations and much more If you are a serious student of manufacturing you will benefit greatly from reading this primary resource on the powerful fundamentals of JIT **TPM for Workshop Leaders** Shirose Kunio, 2017-10-06 Workshop leaders play a central role in your company's efforts to implement TPM Once your workers have been divided into small groups to learn the fundamentals of TPM it is the group leader who spearheads ongoing training and implementation activities With quick reading people oriented practicality this new book addresses the role of the workshop leader in maximizing the benefits of TPM A top TPM consultant in Japan Kunio Shirose Incorporates cartoons and graphics to convey the hands on leadership issues of TPM implementation Uses case studies to reinforce his ideas on training and managing equipment operators in the care of their equipment Itemizes specific activities that must be undertaken to search out correct and control defects to remedy equipment shortcomings He also addresses the cooperative relationship necessary between maintenance and production and leaves you with an understanding of the three imperatives for successful TPM implementation to change the quality and functioning of the equipment the way operators think about equipment and the workplace Originally published by the Japan Management Association Zero Quality Control Shigeo Shingo, 1986-04-01 A combination of source inspection and mistake proofing devices is the only method to get you to zero defects Shigeo Shingo shows you how this proven system for reducing errors turns out the highest quality products in the shortest period of time Shingo provides 112 specific examples of poka yoke development devices on the shop floor most of them costing less than 100 to implement He also discusses inspection systems quality control circles and the function of

management with regard to inspection *The Visual Factory* Michel Greif, 2017-12-01 If you are aware of the tremendous improvements achieved in productivity and quality as a result of employee involvement then you will appreciate the great value of creating a visual factory This book explains why conventional work areas where fragmented information flows from top to bottom must be replaced by the visual workplace where information flows in every direction It details how visual management can make the factory a place where workers and supervisors freely communicate so that every employee can take improvement action The author's year long worldwide research resulted in an abundance of practical recommendations The communication techniques he suggests will Foster cohesion within groups of employees Turn fault based into fact based communication Overcome such problems as absenteeism and high defect rates Stimulate an unending flow of suggestions from employees A valuable resource for plant operations and human relations managers this text discusses how successful companies develop meeting and communication areas communicate work standard production controls such as kanban and make goals and progress visible Over 200 diagrams and photos illustrate the numerous visual techniques discussed **The Unshackled Organization** Jeffrey Goldstein, 1994-05-01 dtPublisher's Message In a time when managers are scrambling to find methods to maneuver through the madness of a completely unpredictable business environment Jeffrey Goldstein's answers are surprising challenging and sometimes controversial But when applied they reveal the key to highly refined organization functioning In *The Unshackled Organization* consultant and management professor Jeffrey Goldstein examines new territory with his exploration into how change happens within an organization Utilizing leading edge scientific and social theories about change including non linear far from equilibrium chaos theory and system dynamics Goldstein shows that only through self organization can natural lasting change occur The theory behind self organization arises from the idea of allowing and even amplifying unpredictable fluctuation rather than abolishing or controlling it In other words don't fight it Change imposed from above often is not accepted with open arms by employees But out of the chaos of change that emerges from within the organization will come long lasting structural improvements instead of short term Band Aid solutions This is a dramatic new way of looking at change one that means rethinking how change happens within an organization and how you can encourage the process This book is a pragmatic guide for managers executives consultants and other change agents More than an academic discourse on a new theory of change it is filled with real world examples about diverse types of change in a variety of business and service organizations This is information you can start using today to support true change within your organization Contents Publisher's Message Preface Chapter One New Wine Skins Chapter Two Growth in Nonlinear Systems Chapter Three The Dynamics of Self Organization Chapter Four From Resistance to Attraction Chapter Five The Equilibrium Effect of Self Fulfilling Prophecies Chapter Six Generating Far From Equilibrium Conditions Chapter Seven Working With Boundaries Chapter Eight Differences That Make A Difference Chapter Nine The Cauldron of Change Chapter Ten The Magic Theatre Epilogue Notes About the Author Index **A Revolution in Manufacturing** Shigeo

Shingo,2019-01-22 Written by the industrial engineer who developed SMED single minute exchange of die for Toyota A Revolution in Manufacturing provides a full overview of this powerful just in time production tool It offers the most complete and detailed instructions available anywhere for transforming a manufacturing environment in ways that will speed up produ

Kanban Just-in Time at Toyota Japan Management Association,2018-02-06 Toyota s world renowned success proves that just in time JIT makes other manufacturing practices obsolete This simple but powerful book is based on the seminars given by Taiichi Ohno and other senior production staff to introduce Toyota s own supplier companies to JIT It teaches the philosophy and implementation of what many call the most efficient production system in the world Provides a clear structure for an introductory JIT training program Explains every aspect of the JIT system including how to set it up and how to refine it once it s in place Shows how to use a simple visual system to control the production process Every day more American companies are learning that JIT works outside Japan Now you can get started with this step by step book which guides you through the implementation process Every engineer manager supervisor and worker should read this book to get the clearest simplest and most complete introduction to JIT available in English Results at American companies after reading this book Lead time on one product was reduced from 12 weeks to 4 days Setup time on a large blanking press was reduced from eight hours to one minute and four seconds Work in process has been reduced 50 percent plant wide Factory floor space was opened up 30 to 40 percent in every on of their plants **Practical TPM** James Leflar,2001-01-05 Agilent Technologies formerly Hewlett Packard s Test and Measurement Division operates an integrated circuit fabrication plant in Fort Collins Colorado Guided by Masaji Taijiri the author of 7 Steps to Autonomous Maintenance see page 34 author Jim Leflar and his team at Agilent developed a complete TPM program for the complex equipment on their shop floor Drawn from these experiences Practical TPM is a must read for anyone who wants to begin successful TPM implementation Part I explains the fundamental concepts of TPM including the six basic principles of TPM the goals of TPM cultural changes resulting from TPM and the keys to successful implementation Part II the heart of the book describes in step by step detail the evolution of Agilent s TPM program Each phase is clearly defined and demonstrated the working tools and systems developed by the Agilent TPM team in the process are discussed at length To conclude Part III focuses on developing a vision and a strategy for your own successful TPM program Replete with annotated photographs and illustrations documenting Agilent s successful program Practical TPM Successful Equipment Management at Agilent Technologies offers an invaluable roadmap to TPM implementation The book covers A step by step TPM program as implemented at a major US corporation The 5 why analysis method Examples of one point lessons Using visual controls in a TPM program Tools for understanding equipment failures Improving machine productivity Improvement metrics Master checklists and forms Developing activity boards Appendices containing examples of maintenance training materials For a PDF file with the preface and table of contents click [here](#) For a PDF file with the first chapter click [here](#) *Non-Stock Production* Shigeo Shingo,1988-06-01 Shingo whose work

at Toyota provided the foundation for JIT teaches how to implement non stock production in your JIT manufacturing operations The culmination of his extensive writings on efficient production management and continuous improvement this book is an essential companion volume to his other landmark books on key elements of JIT including SMED and poka yoke It includes Fundamental flaws in European and American production philosophies Basic concepts for improving production systems The scientific thinking mechanism a new approach to improvement Implementing a production method in an age of authorized stock production Development of production functions in the age of non stock production Significance of the different production systems

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