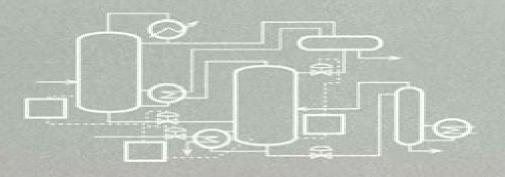
Biao Huang and Sirish L. Shah

PERFORMANCE ASSESSMENT OF CONTROL LOOPS

Theory and Applications



Advances in Industrial Control



Performance Assessment Of Control Loops Theory And Applications Advances In Industrial Control

Evan L. Russell, Leo H. Chiang, Richard D. Braatz

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methods It covers a broad range of classical and modern methods with a main focus on assessment practice and is intended to help practitioners learn and properly perform control assessment in the industrial reality Further it offers an educational guide for control engineers who are currently in high demand in the industry The book consists of three main parts Firstly a comprehensive review of available approaches is presented and discussed The classical canon methods are extended with a discussion of nonlinear and complex alternative measures using non Gaussian statistics persistence and fractional calculations Secondly the methods applicability aspects are visualized with the aid of computer simulations covering the most popular control philosophies used in the process industry Lastly a critical review of the methods discussed on the basis of real world industrial examples rounds out the coverage 22nd European Symposium on Computer Aided Process Engineering ,2012-12-10 Computer aided process engineering CAPE plays a key design and operations role in the process industries This conference features presentations by CAPE specialists and addresses strategic planning supply chain issues and the increasingly important area of sustainability audits Experts collectively highlight the need for CAPE practitioners to embrace the three components of sustainable development environmental social and economic progress and the role of systematic and sophisticated CAPE tools in delivering these goals Contributions from the international community of researchers and engineers using computing based methods in process engineering Review of the latest developments in process systems engineering Emphasis on a systems approach in tackling industrial and societal grand challenges

Advanced Chemical Process Control Morten Hovd, 2023-06-02 Advanced Chemical Process Control Bridge the gap between theory and practice with this accessible guide Process control is an area of study which seeks to optimize industrial processes applying different strategies and technologies as required to navigate the variety of processes and their many potential challenges Though the body of chemical process control theory is robust it is only in recent decades that it has been effectively integrated with industrial practice to form a flexible toolkit The need for a guide to this integration of theory and practice has therefore never been more urgent Advanced Chemical Process Control meets this need making advanced chemical process control accessible and useful to chemical engineers with little grounding in the theoretical principles of the subject It provides a basic introduction to the background and mathematics of control theory before turning to the implementation of control principles in industrial contexts The result is a bridge between the insights of control theory and the needs of engineers in plants factories research facilities and beyond Advanced Chemical Process Control readers will also find Detailed overview of Control Performance Monitoring CPM Model Predictive Control MPC and more Discussion of the cost benefit analysis of improved control in particular jobs Authored by a leading international expert on chemical process control Advanced Chemical Process Control is essential for chemical and process engineers looking to develop a working knowledge of process control as well as for students and graduates entering the chemical process control field Control <u>Performance Management in Industrial Automation</u> Mohieddine Jelali, 2012-10-31 Control Performance Management in

Industrial Automation provides a coherent and self contained treatment of a group of methods and applications of burgeoning importance to the detection and solution of problems with control loops that are vital in maintaining product quality operational safety and efficiency of material and energy consumption in the process industries The monograph deals with all aspects of control performance management CPM from controller assessment minimum variance control based and advanced methods to detection and diagnosis of control loop problems process non linearities oscillations actuator faults to the improvement of control performance maintenance re design of loop components automatic controller re tuning It provides a contribution towards the development and application of completely self contained and automatic methodologies in the field Moreover within this work many CPM tools have been developed that goes far beyond available CPM packages Control Performance Management in Industrial Automation presents a comprehensive review of control performance assessment methods develops methods and procedures for the detection and diagnosis of the root causes of poor performance in complex control loops covers important issues that arise when applying these assessment and diagnosis methods recommends new approaches and techniques for the optimization of control loop performance based on the results of the control performance stage and offers illustrative examples and industrial case studies drawn from chemicals building mining pulp and paper mineral and metal processing industries This book will be of interest to academic and industrial staff working on control systems design maintenance or optimisation in all process industries **Control of Integral Processes** with Dead Time Antonio Visioli, Qingchang Zhong, 2010-11-18 Control of Integral Processes with Dead Time provides a unified and coherent review of the various approaches devised for the control of integral processes addressing the problem from different standpoints In particular the book treats the following topics How to tune a PID controller and assess its performance How to design a two degree of freedom control scheme in order to deal with both the set point following and load disturbance rejection tasks How to modify the basic Smith predictor control scheme in order to cope with the presence of an integrator in the process and how to address the presence of large process dead times. The methods are presented sequentially highlighting the evolution of their rationale and implementation and thus clearly characterising them from both academic and industrial perspectives Process Modelling for Control Benoît Codrons, 2005-08-30 Many process control books focus on control design techniques taking the construction of a process model for granted Process Modelling for Control concentrates on the modelling steps underlying a successful design answering questions like How should I carry out the identification of my process in order to obtain a good model How can I assess the quality of a model with a view to using it in control design How can I ensure that a controller will stabilise a real process and achieve a pre specified level of performance before implementation What is the most efficient method of order reduction to facilitate the implementation of high order controllers Different tools namely system identification model controller validation and order reduction are studied in a framework with a common basis closed loop identification with a controller that is close to optimal will deliver

models with bias and variance errors ideally tuned for control design As a result rules are derived applying to all the methods that provide the practitioner with a clear way forward despite the apparently unconnected nature of the modelling tools Detailed worked examples representative of various industrial applications are given control of a mechanically flexible structure a chemical process and a nuclear power plant Process Modelling for Control uses mathematics of an intermediate level convenient to researchers with an interest in real applications and to practising control engineers interested in control theory It will enable working control engineers to improve their methods and will provide academics and graduate students with an all round view of recent results in modelling for control Advances in Industrial Control aims to report and encourage the transfer of technology in control engineering The rapid development of control technology has an impact on all areas of the control discipline The series offers an opportunity for researchers to present an extended exposition of new work in all aspects of industrial control Data-driven Methods for Fault Detection and Diagnosis in Chemical Processes Evan L. Russell, Leo H. Chiang, Richard D. Braatz, 2012-12-06 Early and accurate fault detection and diagnosis for modern chemical plants can minimise downtime increase the safety of plant operations and reduce manufacturing costs The process monitoring techniques that have been most effective in practice are based on models constructed almost entirely from process data The goal of the book is to present the theoretical background and practical techniques for data driven process monitoring Process monitoring techniques presented include Principal component analysis Fisher discriminant analysis Partial least squares Canonical variate analysis The text demonstrates the application of all of the data driven process monitoring techniques to the Tennessee Eastman plant simulator demonstrating the strengths and weaknesses of each approach in detail This aids the reader in selecting the right method for his process application Plant simulator and homework problems in which students apply the process monitoring techniques to a nontrivial simulated process and can compare their performance with that obtained in the case studies in the text are included A number of additional homework problems encourage the reader to implement and obtain a deeper understanding of the techniques The reader will obtain a background in data driven techniques for fault detection and diagnosis including the ability to implement the techniques and to know how to select the right technique for a particular application Detection and Diagnosis of Stiction in Control Loops Mohieddine Jelali, Biao Huang, 2009-10-13 In the process industries stiction is the most common performance limiting valve problem and over the last decade numerous different techniques for overcoming it have been proposed This book represents a comprehensive presentation of these methods including their principles assumptions strengths and drawbacks Guidelines and working procedures are provided for the implementation of each method and MATLAB based software can be downloaded from www ualberta ca bhuang stiction book enabling readers to apply the methods to their own data Methods for the limitation of stiction effects are proposed within the general context of oscillation detection in control loops stiction detection diagnosis and stiction quantification and diagnosis of multiple faults. The state of the art algorithms presented in

this book are demonstrated and compared in industrial case studies of diverse origin chemicals building mining pulp and paper mineral and metal processing

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