# Instrumentation NCCER Study Guide questions with correct answers

When inspecting a regulator control nitrogen pad system on a large storage tank and no

pressure is found what critical item besides a regulator should be checked? 
CORRECT ANSWERS

What type of service should Teflon paste never be used on? - CORRECT

ANSWERS - service oxygen lines. PTFE materials are not recommended for service on oxygen lines due to their anaerobic nature.

A What is the principle behind how a solenoid valve opens? - CORRECT

ANSWERS / it consists of a valve body, a magnetic core attached to a valve stem, and a solenoid coil that works of inductance.

Which of the following gasses should be used to purge tubing and pipe after cleaning? - CORRECT ANSWERS ✓✓nitrogen

What is the final step in commissioning; what should be the final step? CORRECT ANSWERS ✓ ✓ gathering all the documentation

In reference to PID controller, reset relates to which variable? - CORRECT ANSWERS // reset or integral provides an output that is proportional to the time integral of the input. Eliminates offset.

# **Nccer Instrumentation Tech Study Guide**

**L** Towne

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