

1-25  A 2 mm thick by 3 cm wide AISI 1010 carbon steel strip is cooled in a chamber from 597 to 47°C to avoid instantaneous thermal burn upon contact with skin tissue. The amount of heat rate to be removed from the steel strip is to be determined.



Assumptions 1 Steady operating conditions exist. 2 The stainless steel sheet has constant specific heat and density. 3 Changes in potential and kinetic energy are negligible.

Properties For AISI 1010 carbon steel, the specific heat of AISI 1010 steel at $(597 + 47)^\circ\text{C} / 2 = 322^\circ\text{C} = 595\text{ K}$ is $682\text{ J/kg}\cdot\text{K}$ (by interpolation from Table A-3), and the density is given as 7832 kg/m^3 .

Analysis The mass of the steel strip being conveyed enters and exits the chamber at a rate of

$$\dot{m} = \rho \dot{V} = \rho b v t$$

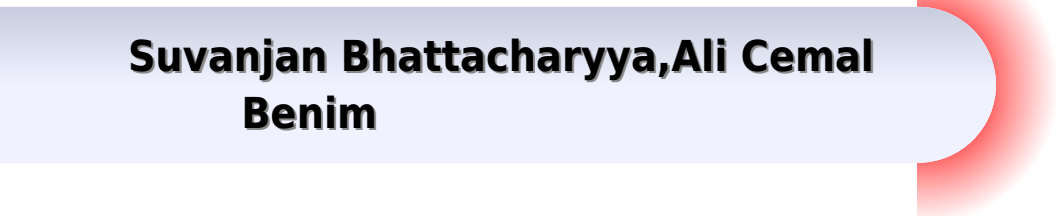
The rate of heat being removed from the steel strip in the chamber is given as

$$\begin{aligned}\dot{Q}_{\text{removed}} &= \dot{m} c_p (T_{\text{in}} - T_{\text{out}}) \\ &= \rho b v t c_p (T_{\text{in}} - T_{\text{out}}) \\ &= (7832\text{ kg/m}^3)(1\text{ m/s})(0.030\text{ m})(0.002\text{ m})(682\text{ J/kg}\cdot\text{K})(597 - 47)\text{ K} \\ &= \mathbf{176\text{ kW}}\end{aligned}$$

Discussion By slowing down the conveyance speed of the steel strip would reduce the amount of heat rate needed to be removed from the steel strip in the cooling chamber. Since slowing the conveyance speed allows more time for the steel strip to cool.

Process Heat Transfer Solution Manual 6th

**Suvanjan Bhattacharyya, Ali Cemal
Benim**



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