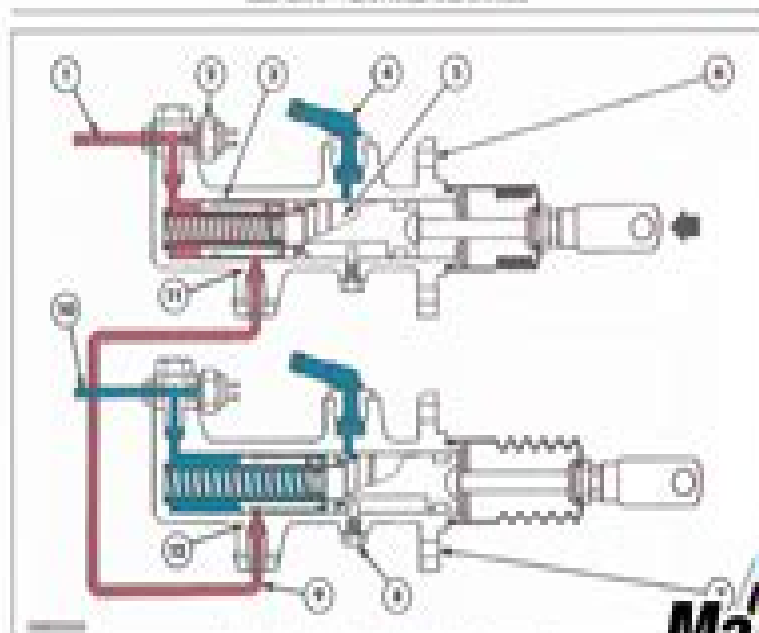




Master Cylinder with One Brake Piston Depressed

■ Pressurized Brake Fluid

■ Reservoir Oil (No Pressure)

1. Oil To Brake Piston (Right-hand Side)
2. Pressure Sensor
3. Return Spring
4. Reservoir Inlet
5. Main Spring
6. Master Cylinder Body

7. Master Cylinder Body
8. Main Spring Stop
9. Retaining Tube
10. Oil To Brake Piston (Left-hand Side)
11. Equal Pressure Port — Open
12. Equal Pressure Port — Blocked

When using one brake to assist turning, the brake master cylinder being supplied operates only one brake. This is achieved by the equal pressure port, 10, being blocked by the two seals on the master cylinder not being operated.

Brake Disc and Piston Layout

1. Steel Plates
2. Inner Brake Housing
3. Seal
4. Brake Piston
5. Piston Plates
6. Outer Brake Housing

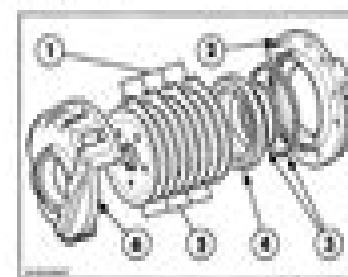


Figure 5-85

Seal Installation

Slightly expand the seal, 3. Install the seal into the inner brake housing, 2. Do NOT use grease or petroleum jelly. Lubricate with brake fluid.

Install the piston, 4, into the brake housing using a rubber mallet. Tap the piston edges in slowly. Do not press the piston straight over the seal as it can be damaged.



Figure 5-86

The pistons are hydraulically operated. The oil travels from the brake pedal reservoir through lines and into the side housing. The line connects to the brake pipe fitting, 5, which is sealed to the piston by two O-rings.



Figure 5-87

When the pipe fitting, 1, Figure 5-85, is removed, ensure that the O-rings are replaced.

On reassembly, the bleed screw, 1, Figure 5-88, needs to be at the highest point.

- Power Shuttle Transmission - Bleed screw toward the rear.
- Forward Transmission - Bleed screw toward the front.

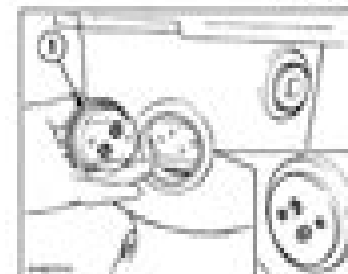


Figure 5-88

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