

Hydraulic Unit

Functions

(Refer to Figures 15295 & 15305EU)

Raise

Raise function is selected by pushing actuating lever down to *raise position* (4, Fig. 15305EU).

When the handle is raised, the pump piston is actuated upward by means of spring (5, Fig. 15295) and draws fluid from reservoir through control chamber, around the upper check ball (24) in the cartridge valve, through chamber (25) and into the pump cylinder. Fluid movement continues in this direction until the top of the handle stroke is reached.

Pushing the handle downward forces fluid out of the pump cylinder and through the chamber. The upper check ball (24) in the cartridge valve blocks the control piston chamber and reservoir. This causes the fluid to continue past the lower check ball (23) in the cartridge valve and into lift chamber, moving the lift piston ram upward. The forks are raised.

When the end of the handle stroke is reached, the handle is raised again and the cycle repeats.

As the handle is raised, the lower check ball in the cartridge valve (23) closes, thus retaining fluid in the lift chamber.

Neutral

Neutral function is selected by engaging actuating lever in *neutral position* (3, Fig. 15305EU). In this position tension is applied to the pull rod and chain. The chain pulls the connector and rotates the cam shaft moving the control piston downwards.

The downward movement of the control piston unseats the upper check ball (24) in the cartridge valve in the control piston chamber.

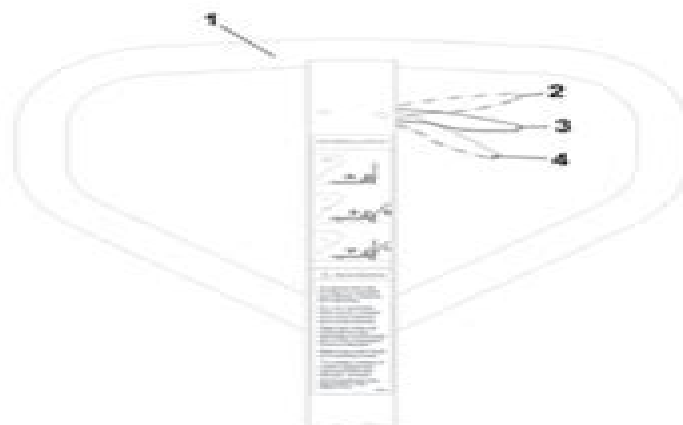
Raising the handle draws fluid from reservoir through control piston chamber around the upper check ball (24) in the cartridge valve through the control piston chamber and into the pump cylinder.

When the handle is pushed downwards, since the upper check ball in the cartridge valve (24) is held unseated, fluid returns to reservoir, by the same route.

Lower

Pulling the actuating lever up to *lower position* (2, Fig. 15305EU) lowers the forks. This transmits the downward movement of upper check ball (24) in the cartridge valve to the tappet and unseats the lower check ball (23) in the cartridge valve opening a passageway and allowing fluid to escape from the lift chamber, back into the reservoir, thus lowering the lift piston ram and the forks.

As the actuating lever is released, springs (5 & 22, Fig. 15305EU) and the spring in the handle return all components to their previous positions.



15305EU

- 1 Handle
- 2 Actuating lever in lower position
- 3 Actuating lever in neutral position
- 4 Actuating lever in raise position

Fluid Level

With the forks lowered, check hydraulic fluid by unscrewing the filler plug. Insert a clean probe.

- Maximum fluid level should be 38 mm (1.5 in) from top of pump cover.
- Minimum level 57 mm (2.25 in) from top of pump cover.

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